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D120-639-044
Job Sheet 198108



Part No: D120-639-044

Job Qty: 9 pcs ✓

Part Name: EC120 - OEM Replacement Wearplates - Heavy-Duty Full-Length, RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/22/19

Job Tracking No:

Due Date: 8/26/19

Created By: Marie Lajeunesse

Type: SOLD

Description: *order 18140*

Note: IIN-D120-639 REV.B-PRELIM IPP REV A 18.11.19 NEW ISSUE RQ VERIFIED BY DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	9 pcs	8/26/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		<i>Oscar</i>
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



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Container No: S210503



Part: D120-639-044

Job No: 198108

Serial No/Batch: S210503

Revision: B

Inspector:

Exp Date:

Instructions: TC STC SH01-25 Issue 1, FAA STC SR013471

				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
110 QC 4	9 pcs	8/26/19	0.00 0.00	QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	DAS
				QC 4 - 9	75
				QC 4 - 46	9-89
				QC 4 - 68	8/30/2019
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
120 Packaging 3-1 - Stock - B4B	9 pcs	8/26/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	DAS
				Packaging 3 - 6 - B4B	75
				Packaging 3 - 7 - B4B	9-89
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	8/30/2019.
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
130 DC - 1 - B4B	9 pcs	8/26/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	DAS
140 QC 21 - FG	9 pcs	8/26/19	0.00 0.00	QC 21 - FG - 21	21
				QC 21 - FG - 70	9-89
Part Op 100 - Pick Kit					DAS
Descriptions: 110 - QC4- 100% Inspect kits for completeness					21
120 - Package and Identify as per PPP D120-639-044					9-89
130 - Photocopy bluefile and type labels per PPP D120-639-044 CHG 001					
140 - QC21- Final Inspection - Work Order Release					
					AUG 30 2019
					AUG 30 2019
OLL706					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D5618-4	FWD Wearplate Heavy-Duty, RH	9 pcs (1 ea) ✓	100-Packaging 1 - Pick Kit	S206329 ✓	
D5619-3	AFT Wearplate Heavy-Duty, LH/RH	9 pcs (1 ea) ✓	100-Packaging 1 - Pick Kit	S204493 ✓	
D5632-042	MID Wearplate, RH	9 pcs (1 ea) ✓	100-Packaging 1 - Pick Kit	S204006 ✓	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	D5618-4	9	0	0
	D5619-3	9	0	0
	D5632-042	9	0	0
Part Specifications				
Specifications could not be found.				

Plex 7/22/19 12:57 PM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐							
Date :	Sequence #:	QTY Affected :		MRB (QS042)							
Description Work Order Deviation				Disposition							
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY							
				Pressure/Forced Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____		Contamination Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	
				Completed By							
				Lead hand / Supervisor							
QC / QA Coordinator											